

Work Order ID 124077

September-10-14 9:42:42 AM

124077

Page 3

Item ID: D3901-3 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Bar
Start Date: 9/10/14 Start Qty: 12.00 ***12*** Cust Item ID:
Required Date: 9/19/14 Req'd Qty: 12.00 ***12*** Customer:
Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start ***NR1***
QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150	QC21 - Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

14/10/74
4-10-07

Picklist Print

September-10-14 9:42:41 AM

Page 1

Work Order ID: 124077

124077

Parent Item: D3901-3

D3901-3

Parent Item Name: Bar

Start Date: 9/10/14

Required Date: 9/19/14

Start Qty: 12.00

Required Qty: 12.00

Comments: IPP RevA: New issue DD verified by:EC
on cnc JFS 12/02/13 verified by:JLM

IPP RevB: Now

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500		Purchased	No			100	f	386.4532	5.573	71			DAS
M304B0 250x0 500									**			A.E 14/09/21	08
304 BAR .250 x .500													9-88

Location

Loc Qty

Loc Code

MAT049

386.4532

M128085

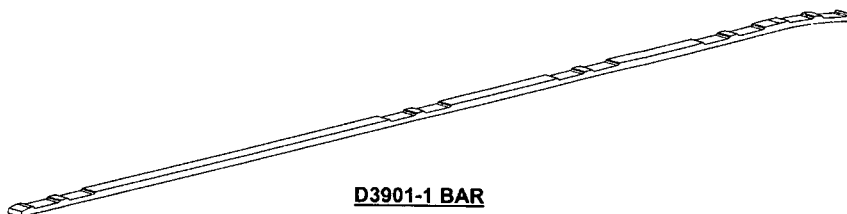
8.4532

→ m129366

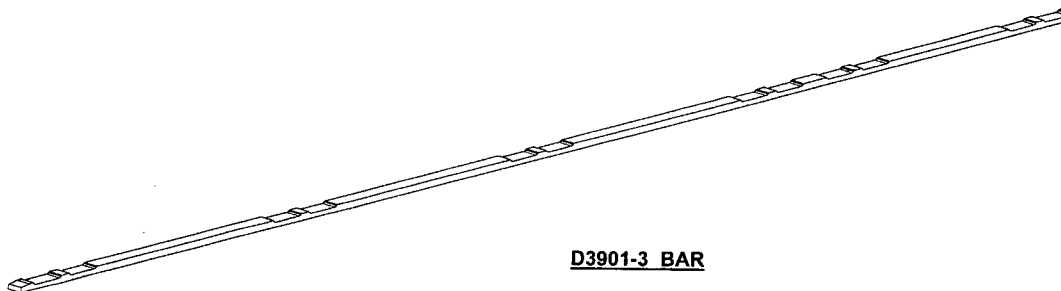
378

77.0^{ft}

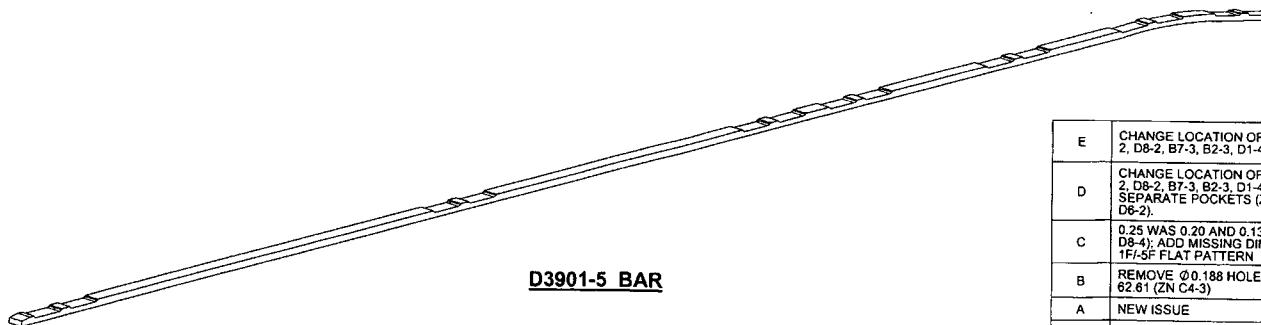
w/o 124077



D3901-1 BAR



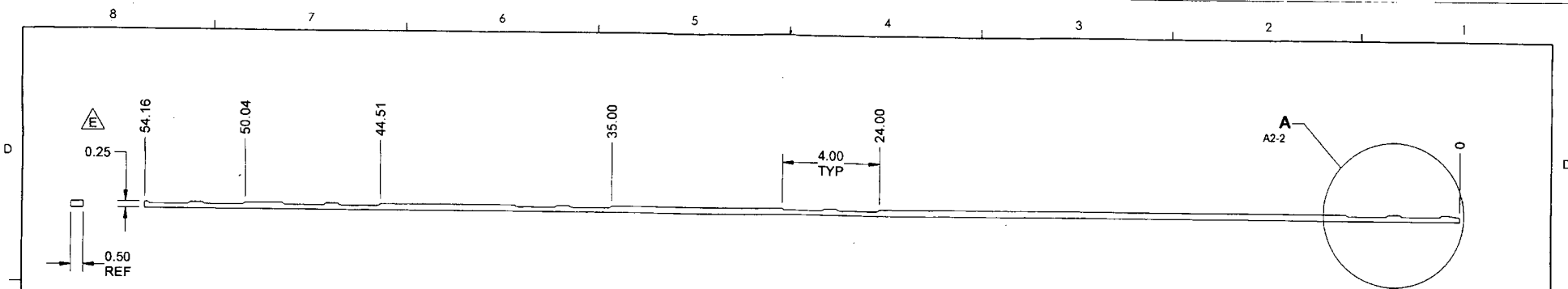
D3901-3 BAR



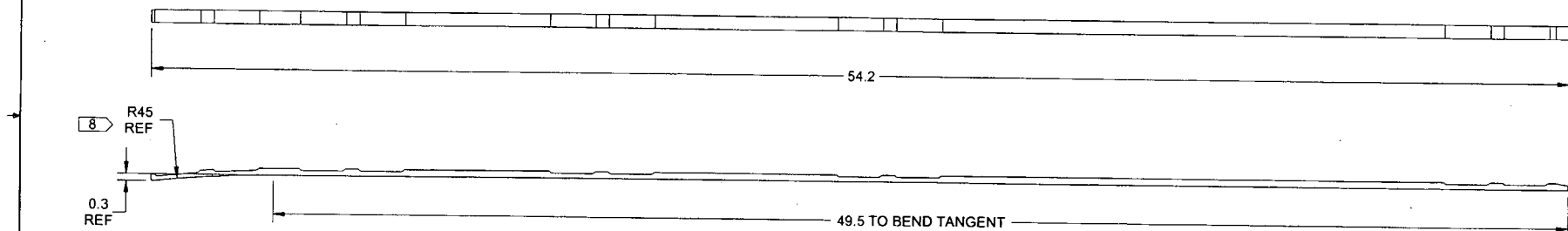
D3901-5 BAR

RELEASED
2012-09-04
WP

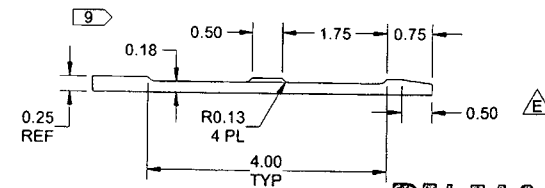
E	CHANGE LOCATION OF END POCKETS ON -1/-3/-5 (ZN B1-2, D8-2, B7-3, B2-3, D1-4, D7-4)	DC	12.08.23
D	CHANGE LOCATION OF END POCKETS ON -1/-3/-5 (ZN D1-2, D8-2, B7-3, B2-3, D1-4, D8-4), SPLIT POCKETS INTO TWO SEPARATE POCKETS (ZN A2-2), ADD POCKET TO -1 (ZN D6-2)	DC	12.08.21
C	0.25 WAS 0.20 AND 0.130 WAS 0.080 (ZN B2-2, B1-2, B1-3, D8-4); ADD MISSING DIMENSIONS (ZN C5-3); ADD D3901-1F-5F FLAT PATTERN	RF	12.01.24
B	REMOVE Ø0.188 HOLES FROM D3901-1/-3/-5; 62.12 WAS 62.61 (ZN C4-3)	RF	09.06.30
A	NEW ISSUE	RF	09.03.30
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	<i>DC</i>		
CHECKED	<i>AS</i>	DRAWING NO.	REV. E
MFG. APPR.	<i>2/</i>	D3901	SHEET 1 OF 4
APPROVED	<i>WP</i>	TITLE	SCALE
DE APPR.	<i>1/</i>	BAR	NTS
DATE	12.08.23	<small>COPYRIGHT © 2009 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	



D3901-1F BAR FLAT PATTERN



**D3901-1 BAR
(MAKE FROM D3901-1F)**



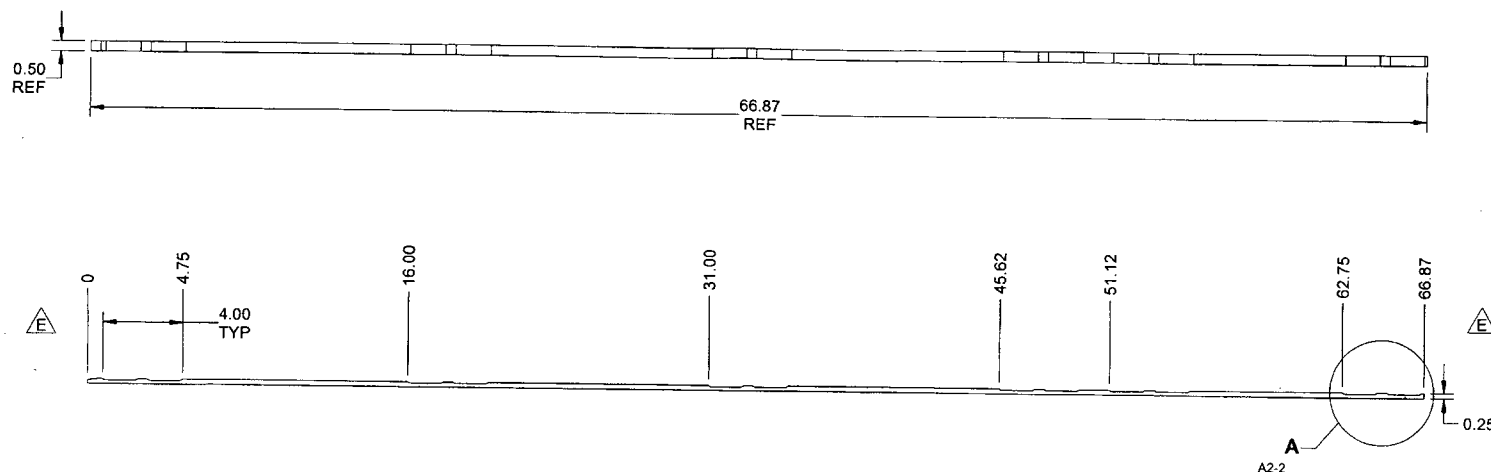
DETAIL A
TYP D1-2
B2-3
D1-4

RELEASED
2012-09-06

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 THICK X 0.500 WIDTH
PER ASTM A276 OR ASTM A240
REF. DART SPEC. M304B0.250X0.500
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.78 lbs
- 8) FORM TO FIT WEARPLATE
- 9) ANGLE TO BE DETERMINED BY AVAILABLE TOOLING

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	PC	KENT, WA	
CHECKED	SE	DRAWING NO.	REV. E
MFG. APPR.	ST	D3901	SHEET 2 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	BAR	NTS
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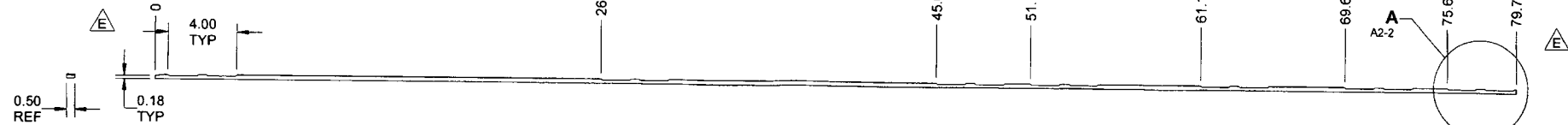
D3901-3 BAR

RELEASED
2012-09-04

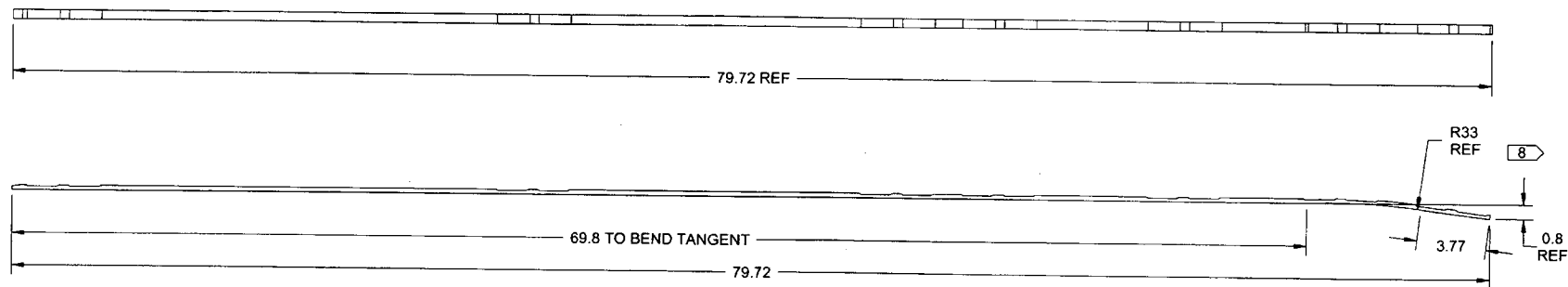
NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 THICK X 0.500 WIDTH
PER ASTM A276 OR ASTM A240
REF. DART SPEC. M304B0.250X0.500
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.21 LBS

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	PC	KENT, WA	
CHECKED	BE	DRAWING NO.	REV. E
MFG. APPR.	2/1	D3901	SHEET 3 OF 4
APPROVED	1/1	TITLE	SCALE
DE APPR.	1/1	BAR	NTS
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D3901-5F BAR FLAT PATTERN



**D3901-5 BAR
(MAKE FROM D3901-5F)**

RELEASED
2012-09-04
MT

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, 0.250 THICK X 0.500 WIDTH
PER ASTM A276 OR ASTM A240
REF. DART SPEC. M304B0.250X0.500
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 2.63 lbs.
- 8) FORM TO FIT WEARPLATE

DESIGN	RF	DART AEROSPACE USA, INC.	
DRAWN	BC	KENT, WA	
CHECKED	SE	DRAWING NO.	REV. E
MFG. APPR.	ST	D3901	SHEET 4 OF 4
APPROVED	MT	TITLE	SCALE
DE APPR.	MT	BAR	NTS
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